SLLS047L - FEBRUARY 1989 - REVISED MARCH 2004

- Meets or Exceeds TIA/EIA-232-F and ITU Recommendation V.28
- Operates From a Single 5-V Power Supply With 1.0-μF Charge-Pump Capacitors
- Operates Up To 120 kbit/s
- Two Drivers and Two Receivers
- ±30-V Input Levels
- Low Supply Current . . . 8 mA Typical
- ESD Protection Exceeds JESD 22

 2000-V Human-Body Model (A114-A)
- Upgrade With Improved ESD (15-kV HBM) and 0.1-μF Charge-Pump Capacitors is Available With the MAX202
- Applications
 - TIA/EIA-232-F, Battery-Powered Systems, Terminals, Modems, and Computers

description/ordering information

The MAX232 is a dual driver/receiver that includes a capacitive voltage generator to supply TIA/EIA-232-F voltage levels from a single 5-V supply. Each receiver converts TIA/EIA-232-F inputs to 5-V TTL/CMOS levels. These receivers have a typical threshold of 1.3 V, a typical hysteresis of 0.5 V, and can accept ±30-V inputs. Each driver converts TTL/CMOS input levels into TIA/EIA-232-F levels. The driver, receiver, and voltage-generator functions are available as cells in the Texas Instruments LinASIC[™] library.

TA	PAC	KAGE [†]	ORDERABLE PART NUMBER	TOP-SIDE MARKING					
	PDIP (N)	Tube of 25	MAX232N	MAX232N					
		Tube of 40	MAX232D	1411/000					
000 / 7 000	SOIC (D)	Reel of 2500	MAX232DR	MAX232					
0°C to 70°C		Tube of 40	MAX232DW	1411/000					
	SOIC (DW)	Reel of 2000	MAX232DWR	MAX232					
	SOP (NS)	Reel of 2000	MAX232NSR	MAX232					
	PDIP (N)	Tube of 25	MAX232IN	MAX232IN					
		Tube of 40	MAX232ID	1443/0001					
-40°C to 85°C	SOIC (D)	Reel of 2500	MAX232IDR	MAX232I					
	SOIC (DW)	Tube of 40	MAX232IDW	MAX232I					
	3010 (DW)	Reel of 2000	MAX232IDWR	101772321					

ORDERING INFORMATION

[†] Package drawings, standard packing quantities, thermal data, symbolization, and PCB design guidelines are available at www.ti.com/sc/package.

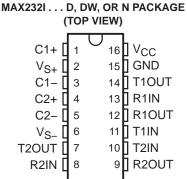


Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.

LinASIC is a trademark of Texas Instruments.

PRODUCTION DATA information is current as of publication date. Products conform to specifications per the terms of Texas Instruments standard warranty. Production processing does not necessarily include testing of all parameters.





MAX232 . . . D, DW, N, OR NS PACKAGE

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Function Tables

EACH	DRIVER
LAGIN	

INPUT TIN	OUTPUT TOUT								
L	Н								
Н	L								
H = high I	H = high level, L = low								

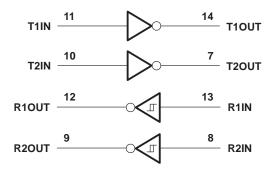
level

EACH RECEIVER

INPUT RIN	OUTPUT ROUT
L	Н
н	L
1 h	

H = high level, L = low level

logic diagram (positive logic)





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absolute maximum ratings over operating free-air temperature range (unless otherwise noted)[†]

Input supply voltage range, V _{CC} (see Note 1)		–0.3 V to 6 V
Positive output supply voltage range, V _{S+}		
Negative output supply voltage range, V _S		–0.3 V to –15 V
Input voltage range, V _I : Driver		\ldots –0.3 V to V _{CC} + 0.3 V
Receiver		±30 V
Output voltage range, V _O : T1OUT, T2OUT		$V_{S-} - 0.3 V$ to $V_{S+} + 0.3 V$
R10UT, R20UT		\ldots –0.3 V to V _{CC} + 0.3 V
Short-circuit duration: T1OUT, T2OUT		Unlimited
Package thermal impedance, θ_{JA} (see Notes 2 and 3):	D package	73°C/W
	DW package	57°C/W
	N package	67°C/W
	NS package	64°C/W
Operating virtual junction temperature, T _J		150°C
Storage temperature range, T _{stg}		$\ldots \ldots \ldots$ –65°C to 150°C

[†] Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

NOTES: 1. All voltages are with respect to network GND.

2. Maximum power dissipation is a function of $T_J(max)$, θ_{JA} , and T_A . The maximum allowable power dissipation at any allowable ambient temperature is $P_D = (T_J(max) - T_A)/\theta_{JA}$. Operating at the absolute maximum T_J of 150°C can affect reliability.

3. The package thermal impedance is calculated in accordance with JESD 51-7.

recommended operating conditions

			MIN	NOM	MAX	UNIT
VCC	Supply voltage		4.5	5	5.5	V
VIH	High-level input voltage (T1IN,T2IN)	2			V	
VIL	Low-level input voltage (T1IN, T2IN)				0.8	V
R1IN, R2IN	Receiver input voltage			±30	V	
т.	Operating free air temperature	MAX232	0		70	°C
TA	Operating free-air temperature	-40		85	-0	

electrical characteristics over recommended ranges of supply voltage and operating free-air temperature (unless otherwise noted) (see Note 4 and Figure 4)

	PARAMETER	TEST C	MIN	TYP‡	MAX	UNIT	
ICC	Supply current	$V_{CC} = 5.5 V,$ $T_A = 25^{\circ}C$	All outputs open,		8	10	mA

[‡] All typical values are at $V_{CC} = 5 V$ and $T_A = 25^{\circ}C$.

NOTE 4: Test conditions are C1–C4 = 1 μ F at V_{CC} = 5 V ± 0.5 V.



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DRIVER SECTION

electrical characteristics over recommended ranges of supply voltage and operating free-air temperature range (see Note 4)

	PARAMETER		TEST CONDITIONS	MIN	TYP†	MAX	UNIT
VOH	High-level output voltage	T1OUT, T2OUT	$R_L = 3 k\Omega$ to GND	5	7		V
VOL	Low-level output voltage [‡]	T1OUT, T2OUT	$R_L = 3 k\Omega$ to GND		-7	-5	V
r _o	Output resistance	T1OUT, T2OUT	$V_{S+} = V_{S-} = 0, \qquad V_O = \pm 2 V$	300			Ω
los§	Short-circuit output current	T1OUT, T2OUT	$V_{CC} = 5.5 V, \qquad V_{O} = 0$		±10		mA
IIS	Short-circuit input current	T1IN, T2IN	$V_{\parallel} = 0$			200	μΑ

[†] All typical values are at $V_{CC} = 5 \text{ V}$, $T_A = 25^{\circ}\text{C}$.

[‡] The algebraic convention, in which the least-positive (most negative) value is designated minimum, is used in this data sheet for logic voltage levels only.

§ Not more than one output should be shorted at a time.

NOTE 4: Test conditions are C1–C4 = 1 μ F at V_{CC} = 5 V ± 0.5 V.

switching characteristics, $V_{CC} = 5 V$, $T_A = 25^{\circ}C$ (see Note 4)

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
SR	Driver slew rate	$R_L = 3 k\Omega$ to 7 kΩ, See Figure 2			30	V/µs
SR(t)	Driver transition region slew rate	See Figure 3	3		V/µs	
	Data rate	One TOUT switching		120		kbit/s

NOTE 4: Test conditions are C1–C4 = 1 μ F at V_{CC} = 5 V ± 0.5 V.

RECEIVER SECTION

electrical characteristics over recommended ranges of supply voltage and operating free-air temperature range (see Note 4)

	PARAMETER	TEST	TEST CONDITIONS			MAX	UNIT	
VOH	High-level output voltage	R1OUT, R2OUT	$I_{OH} = -1 \text{ mA}$		3.5			V
VOL	Low-level output voltage [‡]	R1OUT, R2OUT	I _{OL} = 3.2 mA				0.4	V
V _{IT+}	Receiver positive-going input threshold voltage	R1IN, R2IN	V _{CC} = 5 V,	$T_A = 25^{\circ}C$		1.7	2.4	V
V _{IT-}	Receiver negative-going input threshold voltage	R1IN, R2IN	V _{CC} = 5 V,	$T_A = 25^{\circ}C$	0.8	1.2		V
V _{hys}	Input hysteresis voltage	R1IN, R2IN	$V_{CC} = 5 V$		0.2	0.5	1	V
rj	Receiver input resistance	R1IN, R2IN	V _{CC} = 5,	$T_A = 25^{\circ}C$	3	5	7	kΩ

[†] All typical values are at V_{CC} = 5 V, T_A = 25°C.

[‡] The algebraic convention, in which the least-positive (most negative) value is designated minimum, is used in this data sheet for logic voltage levels only.

NOTE 4: Test conditions are C1–C4 = 1 μ F at V_{CC} = 5 V ± 0.5 V.

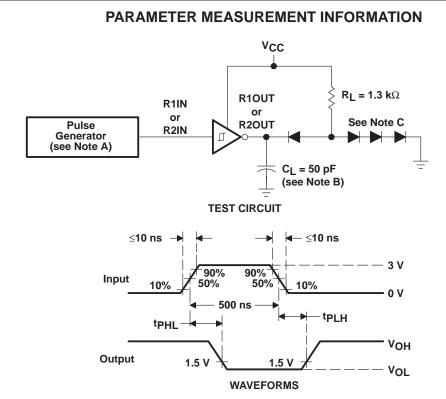
switching characteristics, $V_{CC} = 5 V$, $T_A = 25^{\circ}C$ (see Note 4 and Figure 1)

PARAMETER						
^t PLH(R)	Receiver propagation delay time, low- to high-level output	500	ns			
^t PHL(R)	Receiver propagation delay time, high- to low-level output	500	ns			

NOTE 4: Test conditions are C1–C4 = 1 μF at V_{CC} = 5 V \pm 0.5 V.



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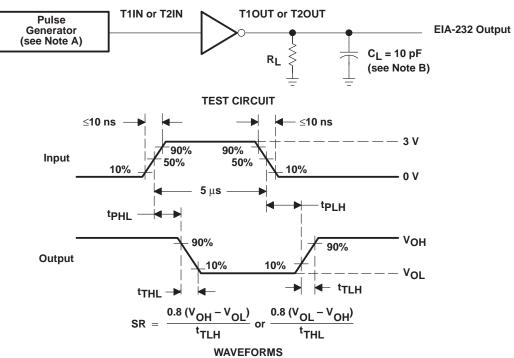


- NOTES: A. The pulse generator has the following characteristics: $Z_{O} = 50 \Omega$, duty cycle $\leq 50\%$.
 - B. CL includes probe and jig capacitance.
 - C. All diodes are 1N3064 or equivalent.

Figure 1. Receiver Test Circuit and Waveforms for tPHL and tPLH Measurements



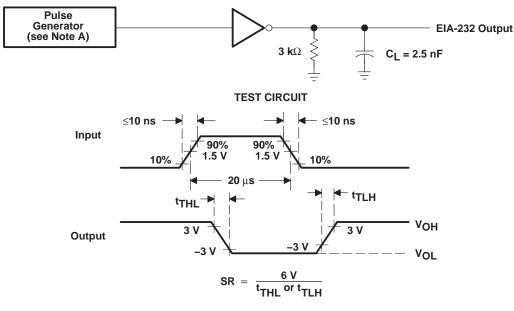
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PARAMETER MEASUREMENT INFORMATION

- NOTES: A. The pulse generator has the following characteristics: $Z_O = 50 \Omega$, duty cycle $\leq 50\%$.
 - B. CL includes probe and jig capacitance.

Figure 2. Driver Test Circuit and Waveforms for tPHL and tPLH Measurements (5-µs Input)



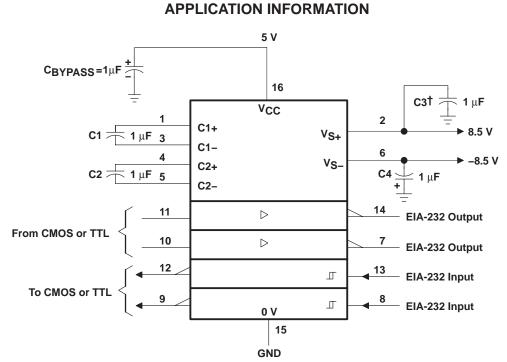
WAVEFORMS

NOTE A: The pulse generator has the following characteristics: $Z_O = 50 \ \Omega$, duty cycle $\leq 50\%$.

Figure 3. Test Circuit and Waveforms for t_{THL} and t_{TLH} Measurements (20-µs Input)



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 $^{+}$ C3 can be connected to V_{CC} or GND.

NOTES: A. Resistor values shown are nominal.

B. Nonpolarized ceramic capacitors are acceptable. If polarized tantalum or electrolytic capacitors are used, they should be connected as shown. In addition to the 1-μF capacitors shown, the MAX202 can operate with 0.1-μF capacitors.

Figure 4. Typical Operating Circuit





9-May-2014

PACKAGING INFORMATION

Orderable Device	Status	Package Type	•	Pins	•		Lead/Ball Finish	MSL Peak Temp	Op Temp (°C)	Device Marking	Samples
	(1)		Drawing		Qty	(2)	(6)	(3)		(4/5)	
MAX232D	ACTIVE	SOIC	D	16	40	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	0 to 70	MAX232	Samples
MAX232DE4	ACTIVE	SOIC	D	16	40	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	0 to 70	MAX232	Samples
MAX232DG4	ACTIVE	SOIC	D	16	40	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	0 to 70	MAX232	Samples
MAX232DR	ACTIVE	SOIC	D	16	2500	Green (RoHS & no Sb/Br)	CU NIPDAU CU SN	Level-1-260C-UNLIM	0 to 70	MAX232	Samples
MAX232DRE4	ACTIVE	SOIC	D	16	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	0 to 70	MAX232	Samples
MAX232DRG4	ACTIVE	SOIC	D	16	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	0 to 70	MAX232	Samples
MAX232DW	ACTIVE	SOIC	DW	16	40	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	0 to 70	MAX232	Samples
MAX232DWE4	ACTIVE	SOIC	DW	16	40	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	0 to 70	MAX232	Samples
MAX232DWG4	ACTIVE	SOIC	DW	16	40	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	0 to 70	MAX232	Samples
MAX232DWR	ACTIVE	SOIC	DW	16	2000	Green (RoHS & no Sb/Br)	CU NIPDAU CU SN	Level-1-260C-UNLIM	0 to 70	MAX232	Samples
MAX232DWRE4	ACTIVE	SOIC	DW	16	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	0 to 70	MAX232	Samples
MAX232DWRG4	ACTIVE	SOIC	DW	16	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	0 to 70	MAX232	Samples
MAX232ID	ACTIVE	SOIC	D	16	40	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	MAX232I	Samples
MAX232IDE4	ACTIVE	SOIC	D	16	40	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	MAX232I	Samples
MAX232IDG4	ACTIVE	SOIC	D	16	40	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	MAX232I	Samples
MAX232IDR	ACTIVE	SOIC	D	16	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	MAX232I	Samples
MAX232IDRE4	ACTIVE	SOIC	D	16		TBD	Call TI	Call TI	-40 to 85	MAX232I	Samples



PACKAGE OPTION ADDENDUM

9-May-2014

Orderable Device	Status	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead/Ball Finish (6)	MSL Peak Temp	Op Temp (°C)	Device Marking (4/5)	Samples
MAX232IDRG4	ACTIVE	SOIC	D	16	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	MAX232I	Samples
MAX232IDW	ACTIVE	SOIC	DW	16	40	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	MAX232I	Samples
MAX232IDWE4	ACTIVE	SOIC	DW	16		TBD	Call TI	Call TI	-40 to 85	MAX232I	Samples
MAX232IDWG4	ACTIVE	SOIC	DW	16	40	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	MAX232I	Samples
MAX232IDWR	ACTIVE	SOIC	DW	16	2000	Green (RoHS & no Sb/Br)	CU NIPDAU CU SN	Level-1-260C-UNLIM	-40 to 85	MAX232I	Samples
MAX232IDWRE4	ACTIVE	SOIC	DW	16	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	MAX232I	Samples
MAX232IDWRG4	ACTIVE	SOIC	DW	16	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	MAX232I	Samples
MAX232IN	ACTIVE	PDIP	Ν	16	25	Pb-Free (RoHS)	CU NIPDAU	N / A for Pkg Type	-40 to 85	MAX232IN	Samples
MAX232INE4	ACTIVE	PDIP	Ν	16	25	Pb-Free (RoHS)	CU NIPDAU	N / A for Pkg Type	-40 to 85	MAX232IN	Samples
MAX232N	ACTIVE	PDIP	Ν	16	25	Pb-Free (RoHS)	CU NIPDAU	N / A for Pkg Type	0 to 70	MAX232N	Samples
MAX232NE4	ACTIVE	PDIP	Ν	16	25	Pb-Free (RoHS)	CU NIPDAU	N / A for Pkg Type	0 to 70	MAX232N	Samples
MAX232NSR	ACTIVE	SO	NS	16	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	0 to 70	MAX232	Samples
MAX232NSRE4	ACTIVE	SO	NS	16		TBD	Call TI	Call TI	0 to 70	MAX232	Samples
MAX232NSRG4	ACTIVE	SO	NS	16		TBD	Call TI	Call TI	0 to 70	MAX232	Samples

⁽¹⁾ The marketing status values are defined as follows: **ACTIVE:** Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.



9-May-2014

TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes. Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

⁽³⁾ MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

⁽⁴⁾ There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

⁽⁶⁾ Lead/Ball Finish - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead/Ball Finish values may wrap to two lines if the finish value exceeds the maximum column width.

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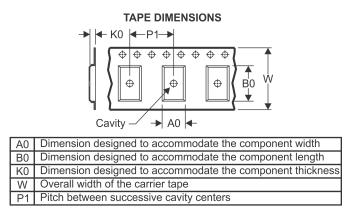
PACKAGE MATERIALS INFORMATION

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TAPE AND REEL INFORMATION





QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



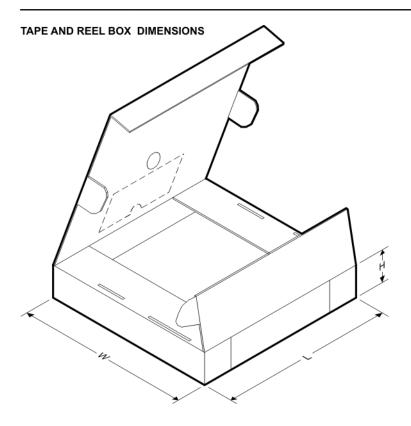
*All dimensions are nominal												
Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
MAX232DR	SOIC	D	16	2500	330.0	16.4	6.5	10.3	2.1	8.0	16.0	Q1
MAX232DR	SOIC	D	16	2500	330.0	16.4	6.5	10.3	2.1	8.0	16.0	Q1
MAX232DR	SOIC	D	16	2500	330.0	16.8	6.5	10.3	2.1	8.0	16.0	Q1
MAX232DRG4	SOIC	D	16	2500	330.0	16.4	6.5	10.3	2.1	8.0	16.0	Q1
MAX232DRG4	SOIC	D	16	2500	330.0	16.4	6.5	10.3	2.1	8.0	16.0	Q1
MAX232DWR	SOIC	DW	16	2000	330.0	16.4	10.75	10.7	2.7	12.0	16.0	Q1
MAX232DWRG4	SOIC	DW	16	2000	330.0	16.4	10.75	10.7	2.7	12.0	16.0	Q1
MAX232IDR	SOIC	D	16	2500	330.0	16.4	6.5	10.3	2.1	8.0	16.0	Q1
MAX232IDWR	SOIC	DW	16	2000	330.0	16.4	10.75	10.7	2.7	12.0	16.0	Q1
MAX232IDWRG4	SOIC	DW	16	2000	330.0	16.4	10.75	10.7	2.7	12.0	16.0	Q1

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PACKAGE MATERIALS INFORMATION

5-Oct-2013



*All dimensions are nominal								
Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)	
MAX232DR	SOIC	D	16	2500	367.0	367.0	38.0	
MAX232DR	SOIC	D	16	2500	333.2	345.9	28.6	
MAX232DR	SOIC	D	16	2500	364.0	364.0	27.0	
MAX232DRG4	SOIC	D	16	2500	333.2	345.9	28.6	
MAX232DRG4	SOIC	D	16	2500	367.0	367.0	38.0	
MAX232DWR	SOIC	DW	16	2000	366.0	364.0	50.0	
MAX232DWRG4	SOIC	DW	16	2000	367.0	367.0	38.0	
MAX232IDR	SOIC	D	16	2500	333.2	345.9	28.6	
MAX232IDWR	SOIC	DW	16	2000	366.0	364.0	50.0	
MAX232IDWRG4	SOIC	DW	16	2000	367.0	367.0	38.0	

N (R-PDIP-T**)

PLASTIC DUAL-IN-LINE PACKAGE

16 PINS SHOWN



NOTES:

- A. All linear dimensions are in inches (millimeters).B. This drawing is subject to change without notice.
- Falls within JEDEC MS-001, except 18 and 20 pin minimum body length (Dim A).
- \triangle The 20 pin end lead shoulder width is a vendor option, either half or full width.



D (R-PDSO-G16)

PLASTIC SMALL OUTLINE



NOTES: A. All linear dimensions are in inches (millimeters).

- B. This drawing is subject to change without notice.
- Body length does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.006 (0,15) each side.
- Body width does not include interlead flash. Interlead flash shall not exceed 0.017 (0,43) each side.
- E. Reference JEDEC MS-012 variation AC.



4211283-4/E 08/12

D (R-PDSO-G16) PLASTIC SMALL OUTLINE Stencil Openings (Note D) Example Board Layout (Note C) –16x0,55 -14x1,27 -14x1,27 16x1,50 5,40 5.40 Example Non Soldermask Defined Pad Example Pad Geometry (See Note C) 0,60 .55 Example 1. Solder Mask Opening (See Note E) -0,07 All Around

NOTES: A. All linear dimensions are in millimeters.

- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525 for other stencil recommendations.
 E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.



DW (R-PDSO-G16)

PLASTIC SMALL OUTLINE



NOTES: A. All linear dimensions are in inches (millimeters). Dimensioning and tolerancing per ASME Y14.5M-1994.

B. This drawing is subject to change without notice.

C. Body dimensions do not include mold flash or protrusion not to exceed 0.006 (0,15).

D. Falls within JEDEC MS-013 variation AA.



LAND PATTERN DATA



NOTES:

A. All linear dimensions are in millimeters.

- B. This drawing is subject to change without notice.
- C. Refer to IPC7351 for alternate board design.
- D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525
- E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.



MECHANICAL DATA

PLASTIC SMALL-OUTLINE PACKAGE

0,51 0,35 ⊕0,25⊛ 1,27 8 14 0,15 NOM 5,60 8,20 5,00 7,40 \bigcirc Gage Plane ₽ 0,25 7 1 1,05 0,55 0-10 Δ 0,15 0,05 Seating Plane — 2,00 MAX 0,10PINS ** 14 16 20 24 DIM 10,50 10,50 12,90 15,30 A MAX A MIN 9,90 9,90 12,30 14,70 4040062/C 03/03

NOTES: A. All linear dimensions are in millimeters.

NS (R-PDSO-G**)

14-PINS SHOWN

- B. This drawing is subject to change without notice.
- C. Body dimensions do not include mold flash or protrusion, not to exceed 0,15.



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